



Suitable to:  
**VOLVO Truck & Bus**

Application:  
**GEARBOX**

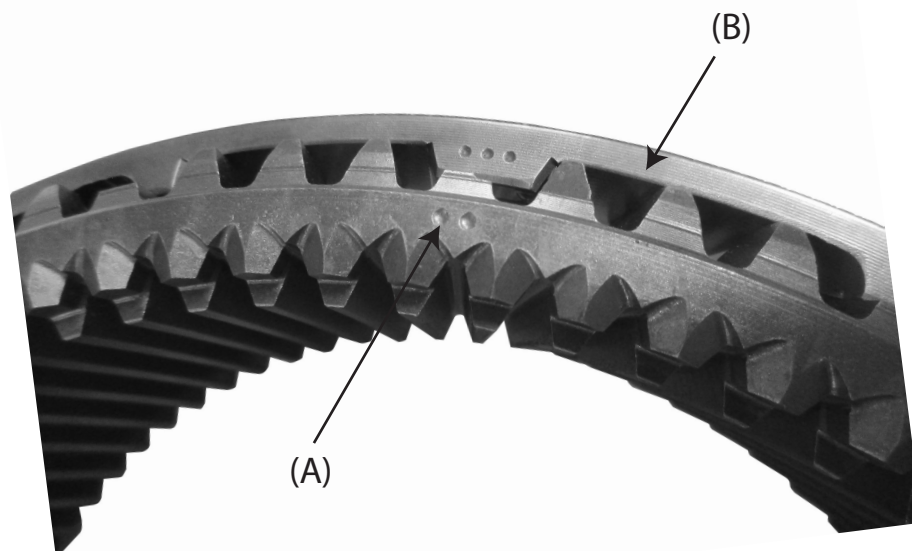
Models:  
**AT2412C / AT2512C / AT2812C /  
ATO2512C / ATO3112C**



**PROPER ASSEMBLING TOOTHED CROWN AND  
SYNCHRONIZER RING**



**CORRECTO MONTAJE CORONA DENTADA Y  
ANILLO DE SINCRONIZACION**



**A - TOOTHED RIM 77 T. / CORONA DENTADA 77 D.**

Our Ref. **88530636** = OEM No. 21110728

Our Ref. **88530710** = OEM No. 21110726

**B - SYNCHRONIZER RING / ANILLO DE SINCRONIZACION**

Our Ref. **88530643** = OEM No. 21430239

Our Ref. **88530730** = OEM No. 21482856



To avoid possible mistakes in assembling the reduction unit it is recommended to line up crown (A) and matching synchronizer ring (B) using punched dots as a reference.



Para evitar posibles errores de montaje del grupo reducción, alinear las incisiones presentes en la corona (A) con las del anillo de sincronizacion (B) con el cual acopla.